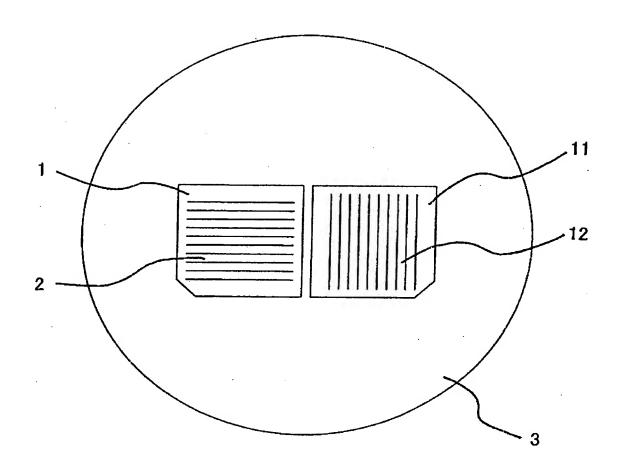
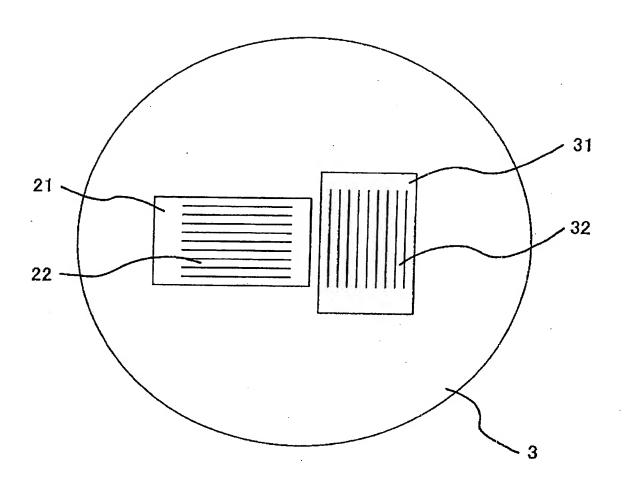
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FIG.1



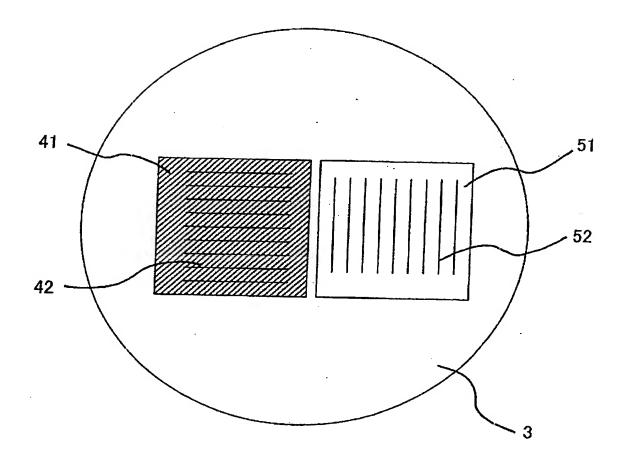
Sheet 2 of 8

FIG.2



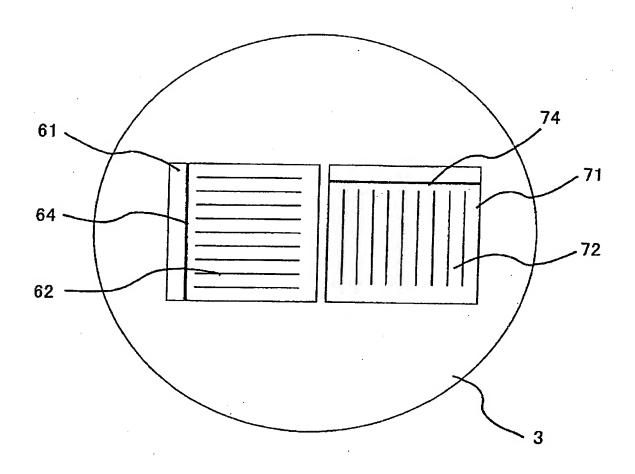
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FIG.3



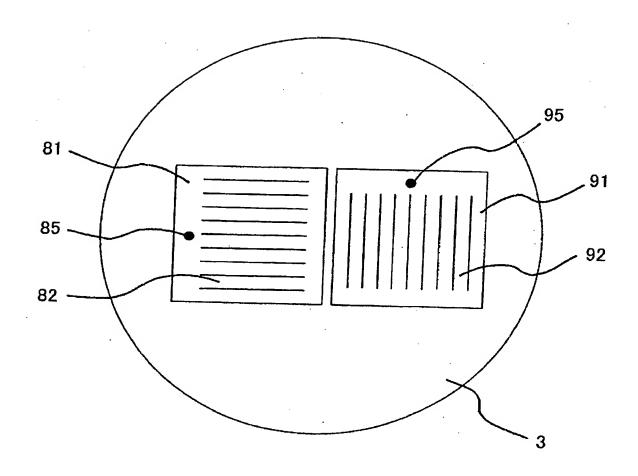
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FIG.4



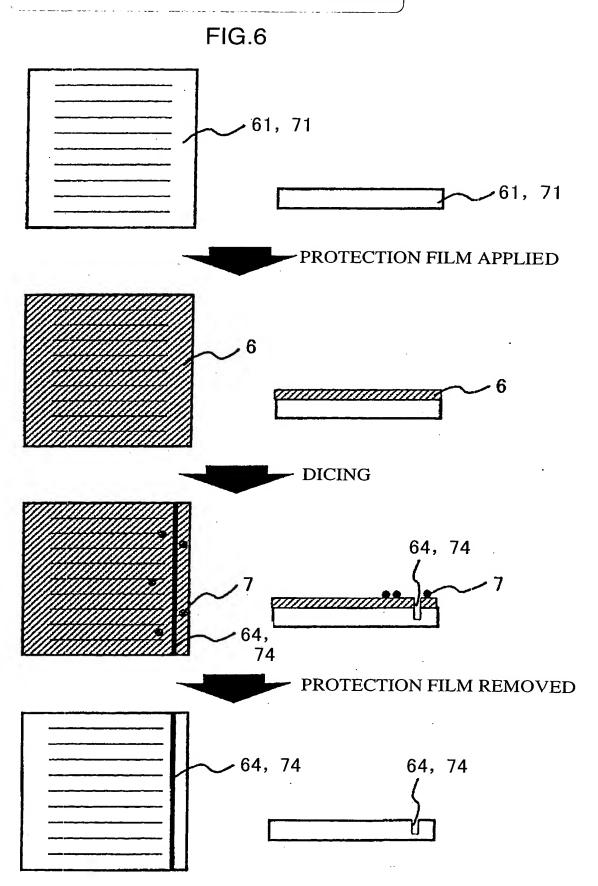
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FIG.5



MANUFACTURING METHOD

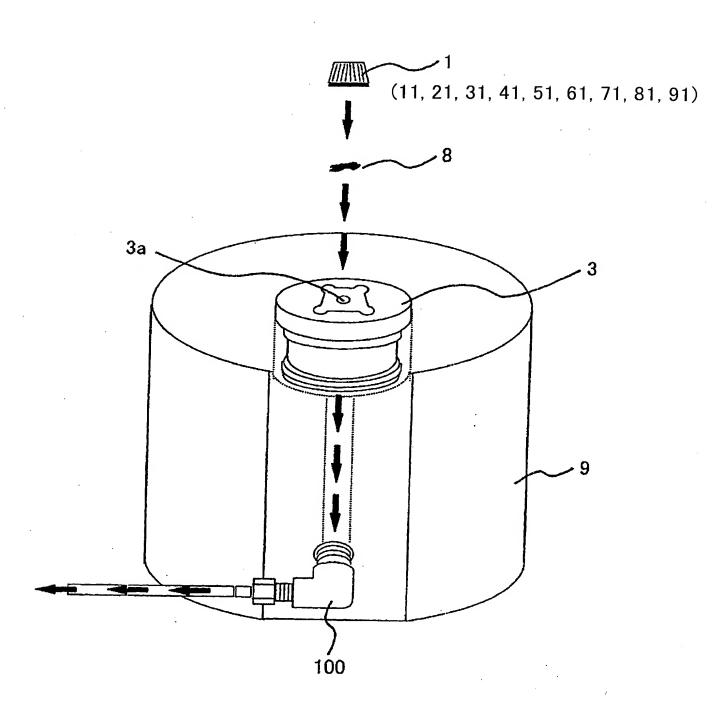
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MANUFACTURING METHOD

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FIG.7



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FIG.8

